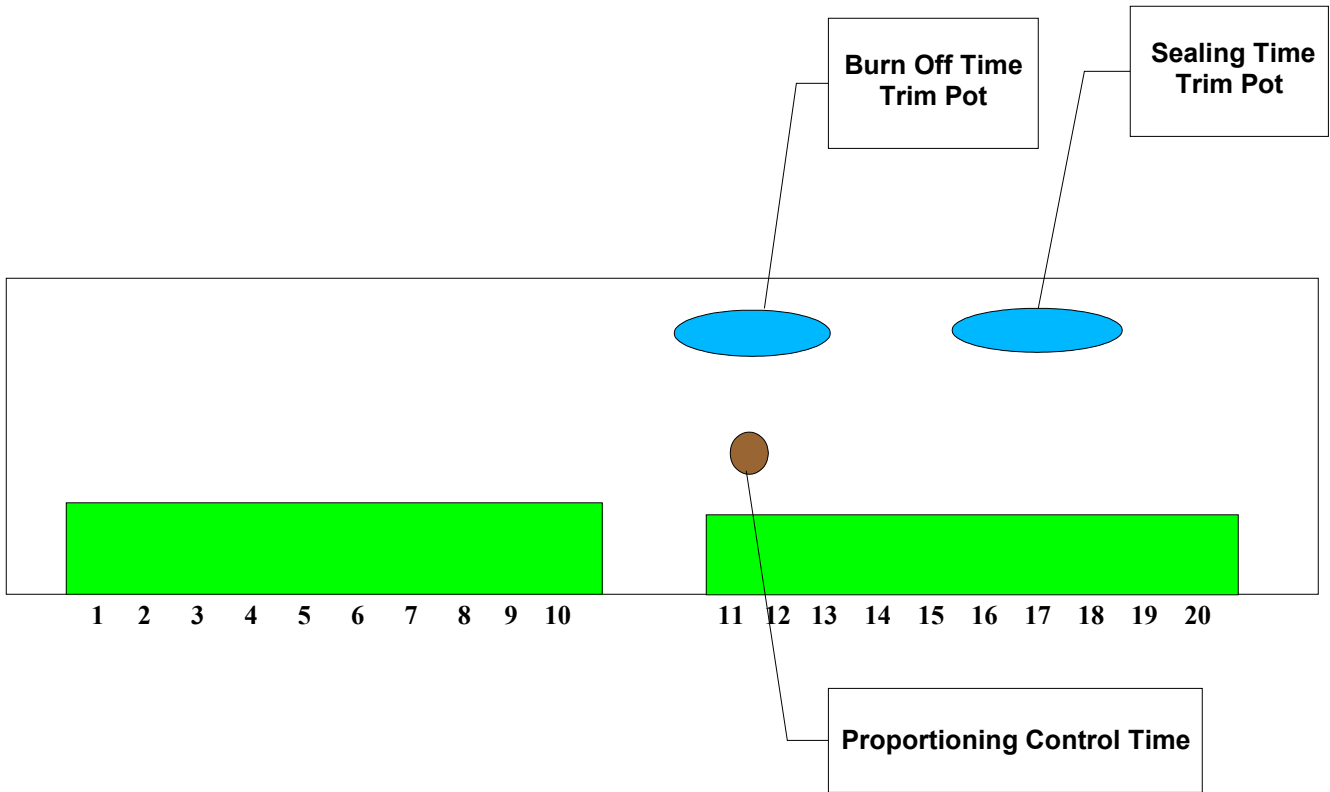


EJ-88 Wiring Diagram



Terminal Number	Function	Terminal Number	Function
1	L1 - 120 VAC	11	Conveyor - (See Figure C)
2	N - 120 VAC (Neutral)	12	Dwell - (See Figure C)
3	Magnet - 90 VDC (Negative)	13	Common - (See Figure C)
4	Magnet 90 VDC (Positive)	14	Heat (See Figure B)
5	N - 120 VAC (Conveyor)	15	Common - (See Figure B)
6	Conveyor	16	Auto Clean - (See Figure A)
7	Triac A - User Supplied Power	17	Arm Switch - (See Figure A)
8	Triac A - User Supplied Power	18	Common - (See Figure A)
9	Triac B - User Supplied Power	19	20 VAC (Positive)
10	Triac B - User Supplied Power	20	20 VAC (Negative)

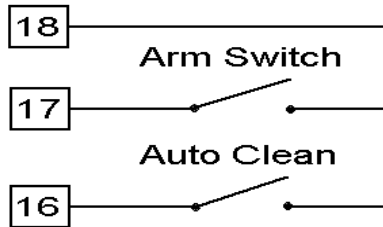


Figure A

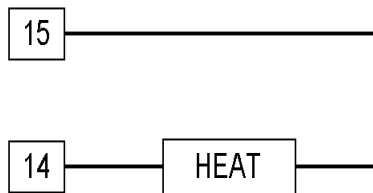


Figure B

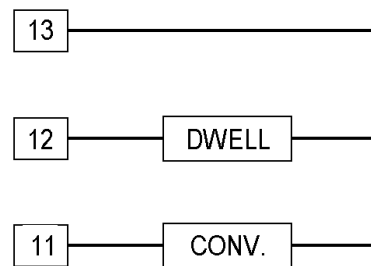


Figure C